



**User manual
Bitumen-Kit UNIROOF 300/700
80 mm nozzle
Art. 173.654**

**Leister Technologies AG
Galileo-Strasse 10
CH-6056 Kaegiswil/Switzerland
Tel. +41 41 662 74 74
Fax +41 41 662 74 16
www.leister.com
sales@leister.com**



We know how.

Bitumen-Kit UNIROOF 300/700, 80mm nozzle

Assembled on standard machine



Bitumen-Kit UNIROOF 300/700, 80mm nozzle

Parts and tools for assembling



Screw driver No. 4
Hexagon socket screw key
No. 2,5 / 3 / 4 / 5

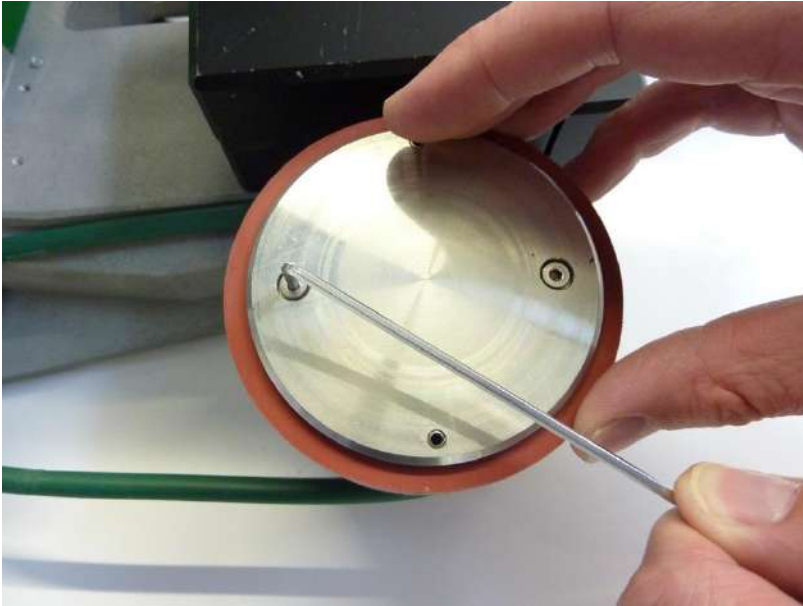
Bitumen-Kit UNIROOF 300/700, 80mm nozzle

Standard machine UNIROOF AT/ST 40mm



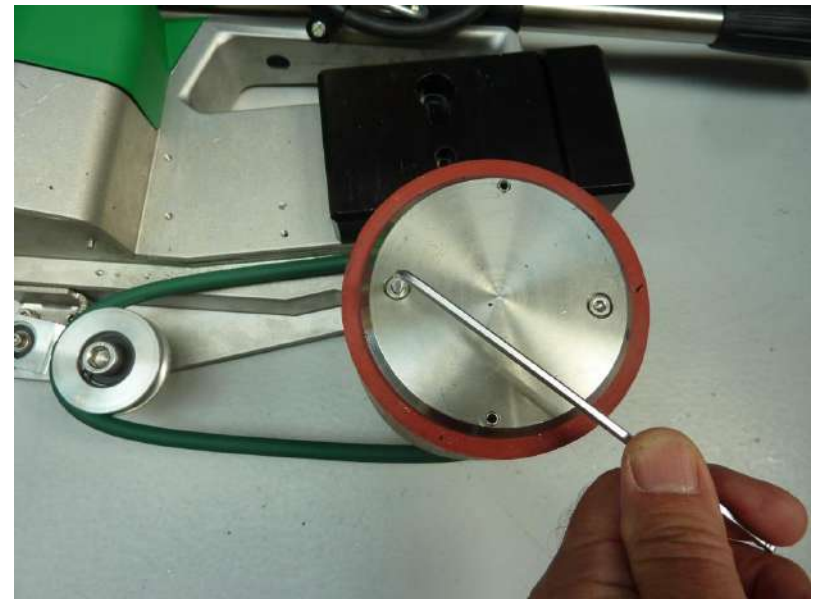
Step 1:

Dismounting pressure roller



Step 2:

Install 80mm pressure roller



Step 3: Exchange sliding axle



Step 4:

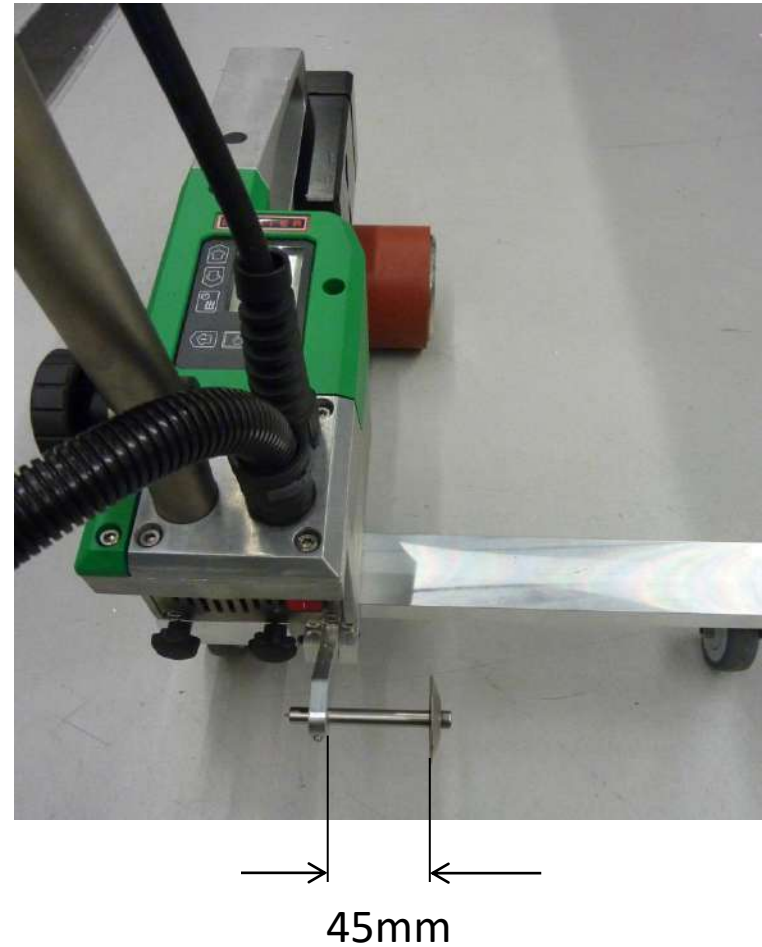
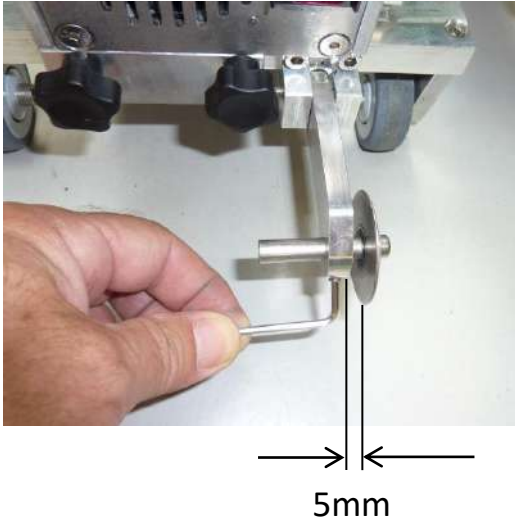
Dismounting flange and shaft complete



Step 5: Mounting flange and shaft complete

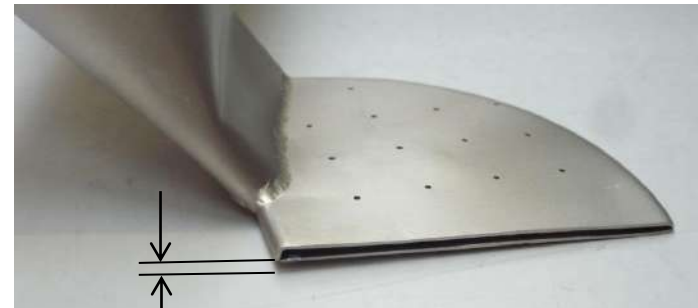


Step 6: Exchange pointer axle



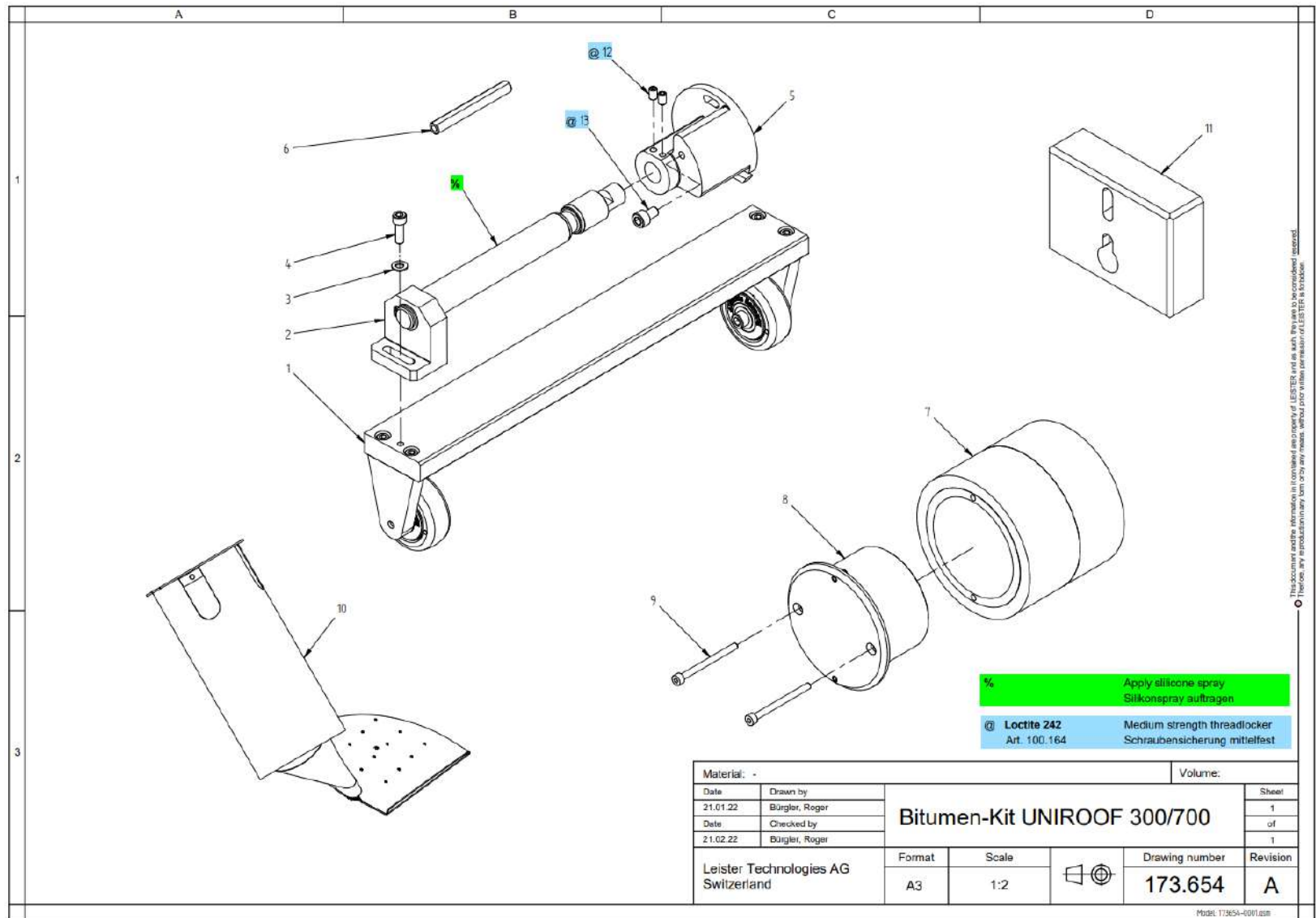
Step 7:

Exchange overlap welding nozzle with 80mm nozzle



ca. 1,5mm

Assembly drawing:



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Part list

Pos.	Menge	Nummer	Bezeichnung
1	1	157.168	Sliding axle 350mm with roller
2	1	157.223	Shaft complete
3	1	100.123	Washer M5 5.3/10/1
4	1	100.424	Hex socket cap screw M5 x 16
5	1	157.156	Flange
6	1	157.160	Pointer axle
7	1	157.176	Intermediate ring complete
8	1	173.653	Cover plate complete
9	2	120.908	Hex socket cap screw M4 x 50
10	1	157.180	Overlap welding nozzle
11	1	152.741	Supplementary weight 2 kg
12	2	121.619	Set screw M5 x 8
13	1	121.013	Hex socket cap screw M6 x 10



Your authorized Service Centre is:

A large, empty rectangular box with a thin black border, intended for the user to write the name and address of their authorized Leister service centre.

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sales@leister.com

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Article No. 164.602

