



**User manual
Roof structure profile kit
Art. 173.295
UNIROOF 300/700**

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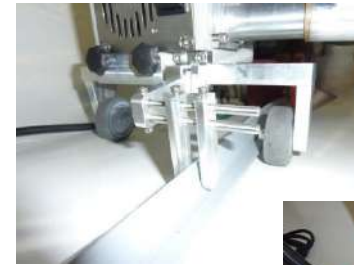


We know how.

Easy welding of profiles



Welding with 30-40 mm
UNIROOF nozzle

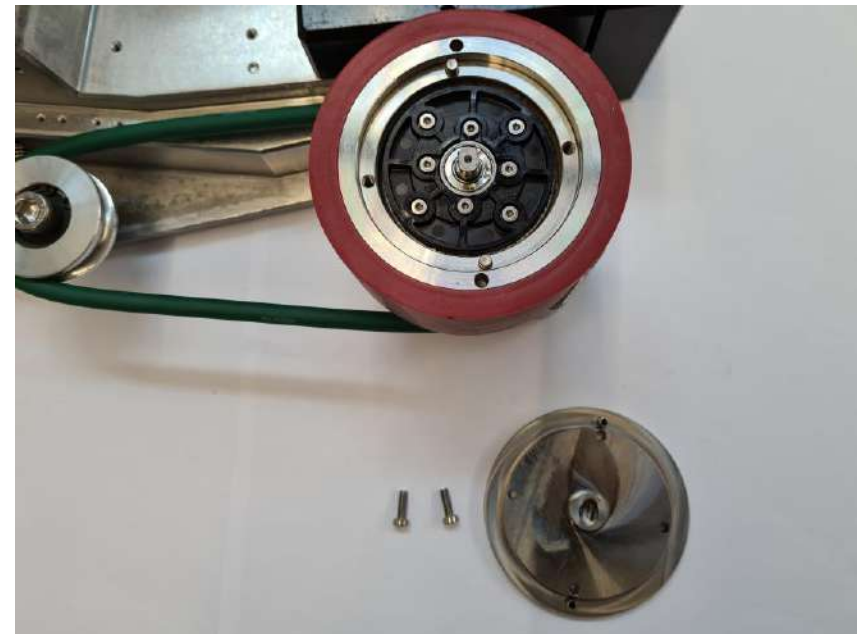
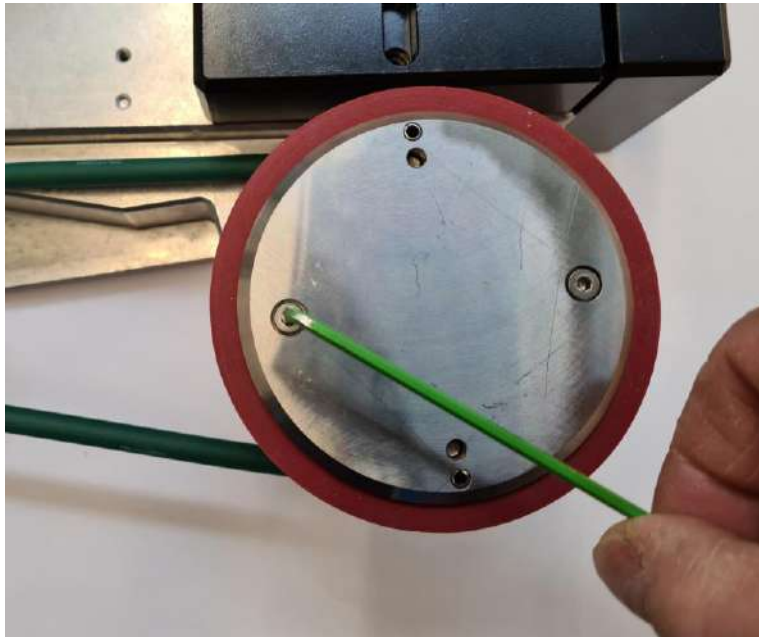


Parts and tools for assembling

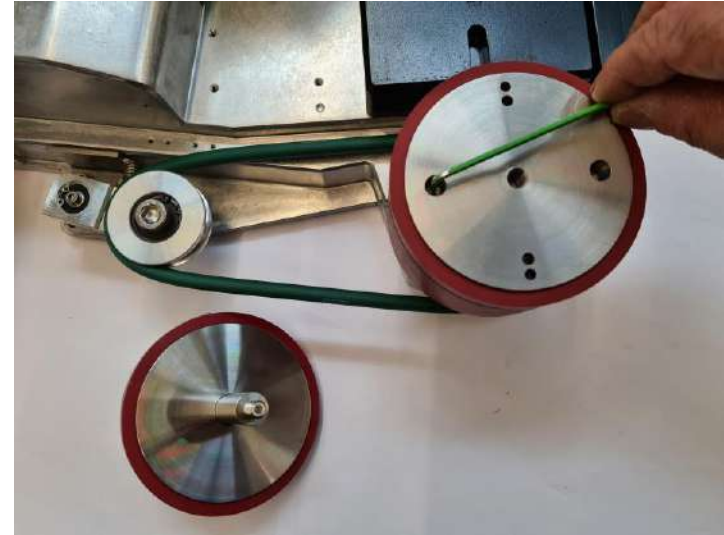


Step 1:

Assemble roller cover

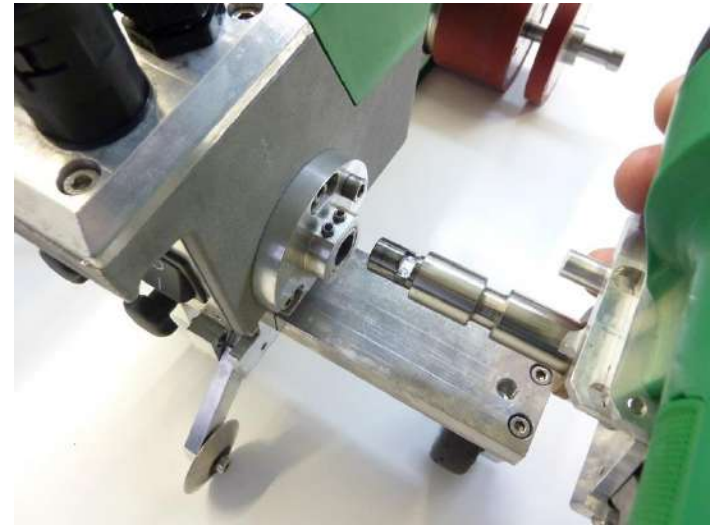


Step 2: Assemble guiding roller

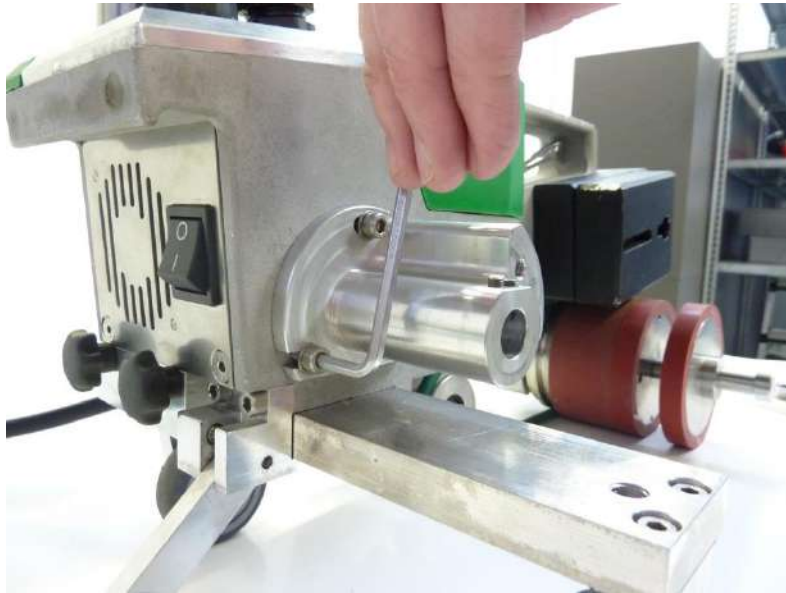


Step 3:

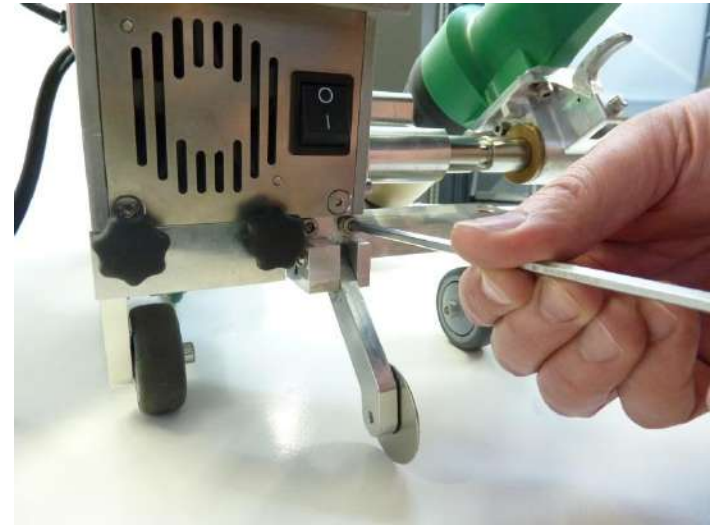
Assemble flange for pivot axis



Step 4: Assemble flange for pivot axis

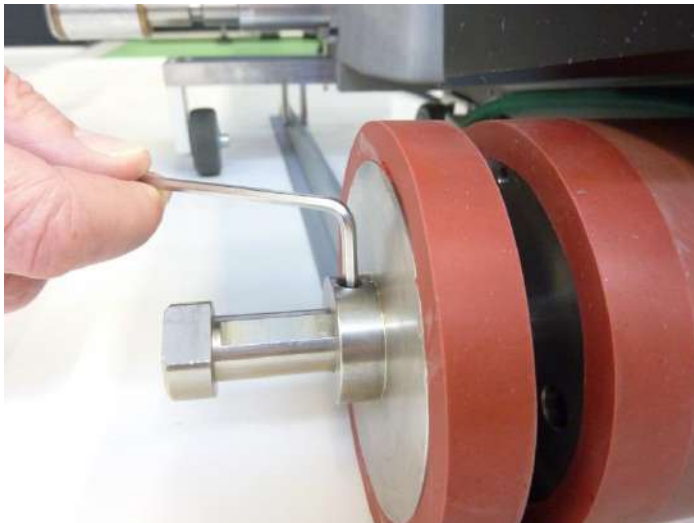
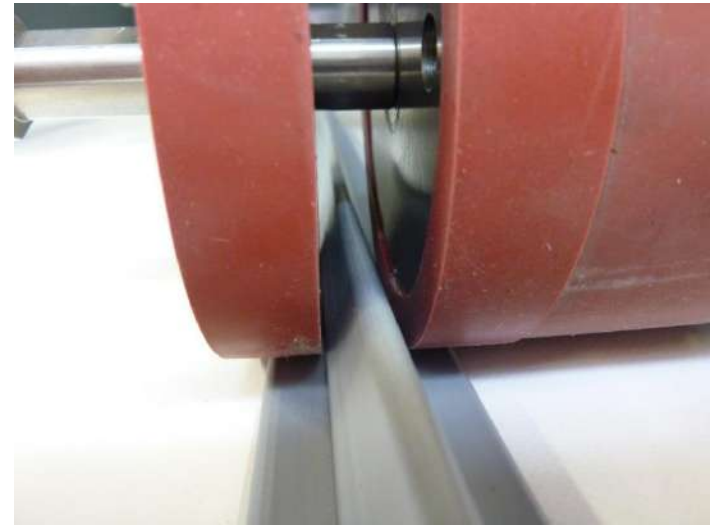
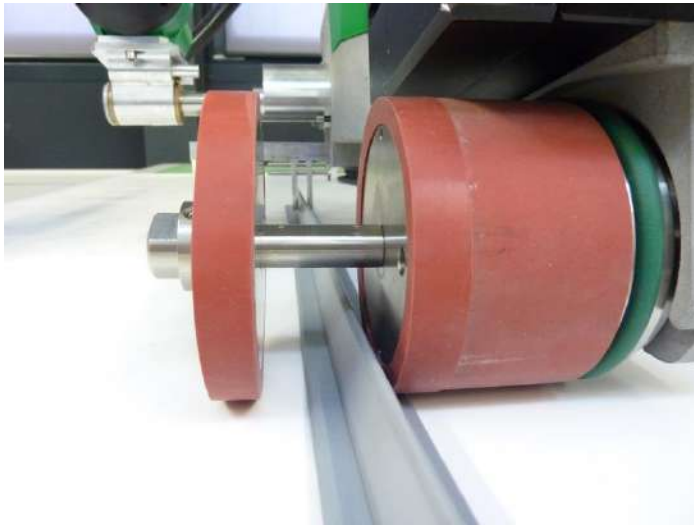


Step 5: Change guiding roller

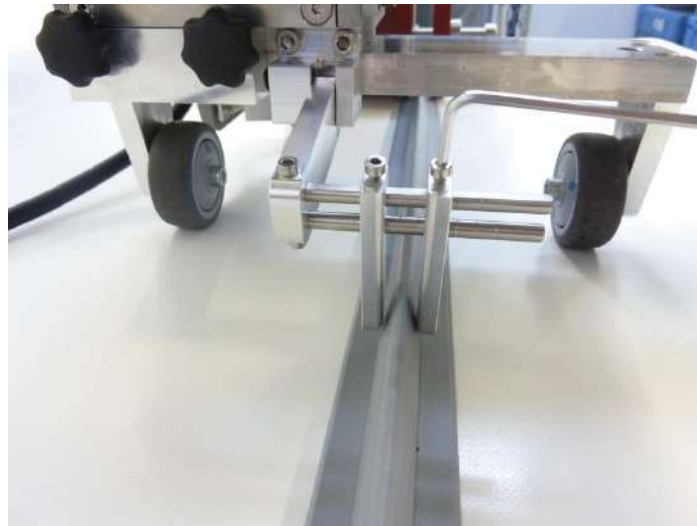
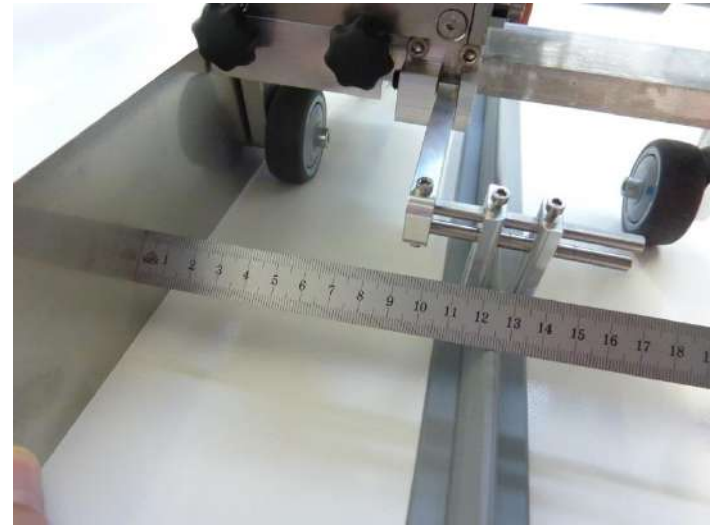


Step 6:

Ajust pressure roller

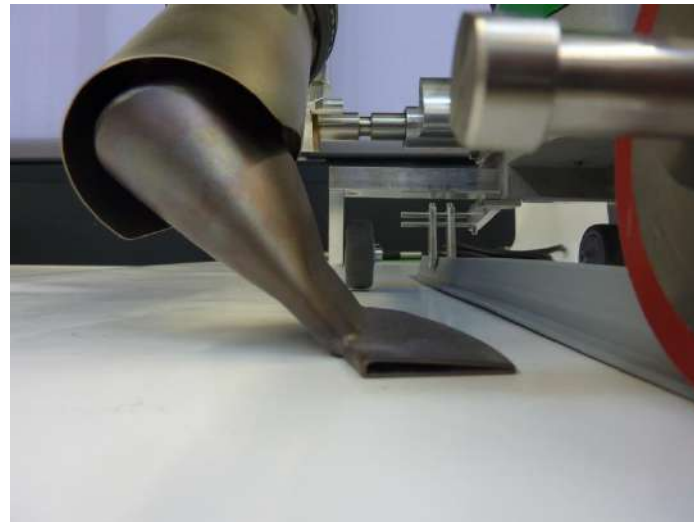


Step 7: Ajust guide

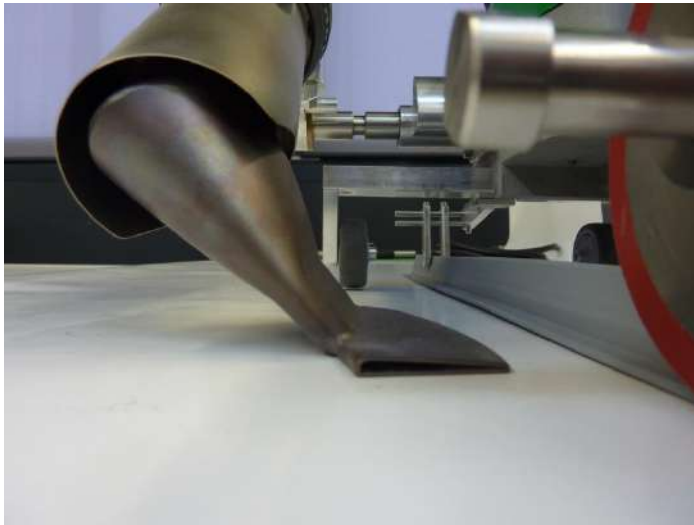


Step 8:

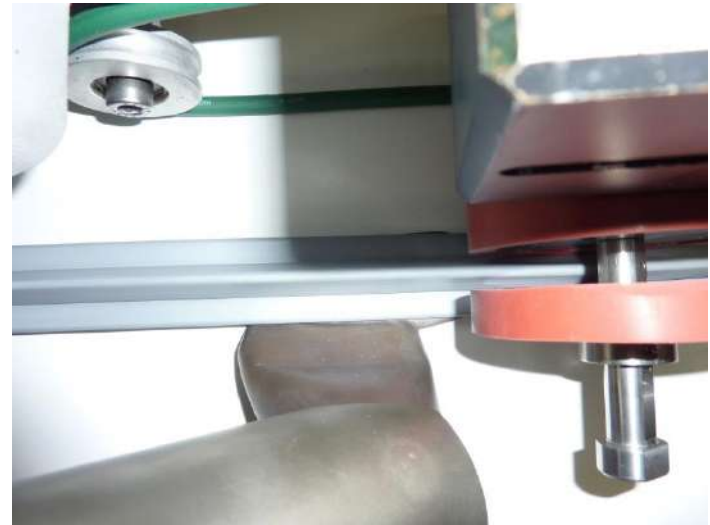
Change nozzle from 40mm to 30mm



Step 9: Adjust nozzle



Adjust nozzle flat

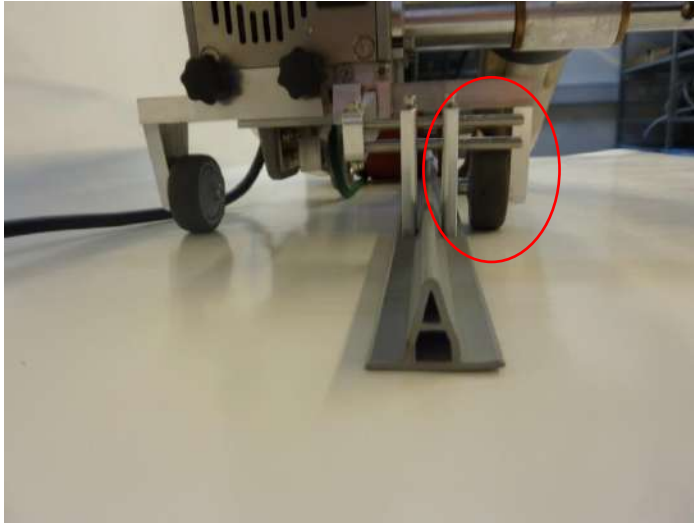


Adjust nozzle centered on
structural profile



Step 10:

Setting the transport axis



Setting the Right wheel as close to the structure profile.

The recommended transport axis is the **300mm** axis.



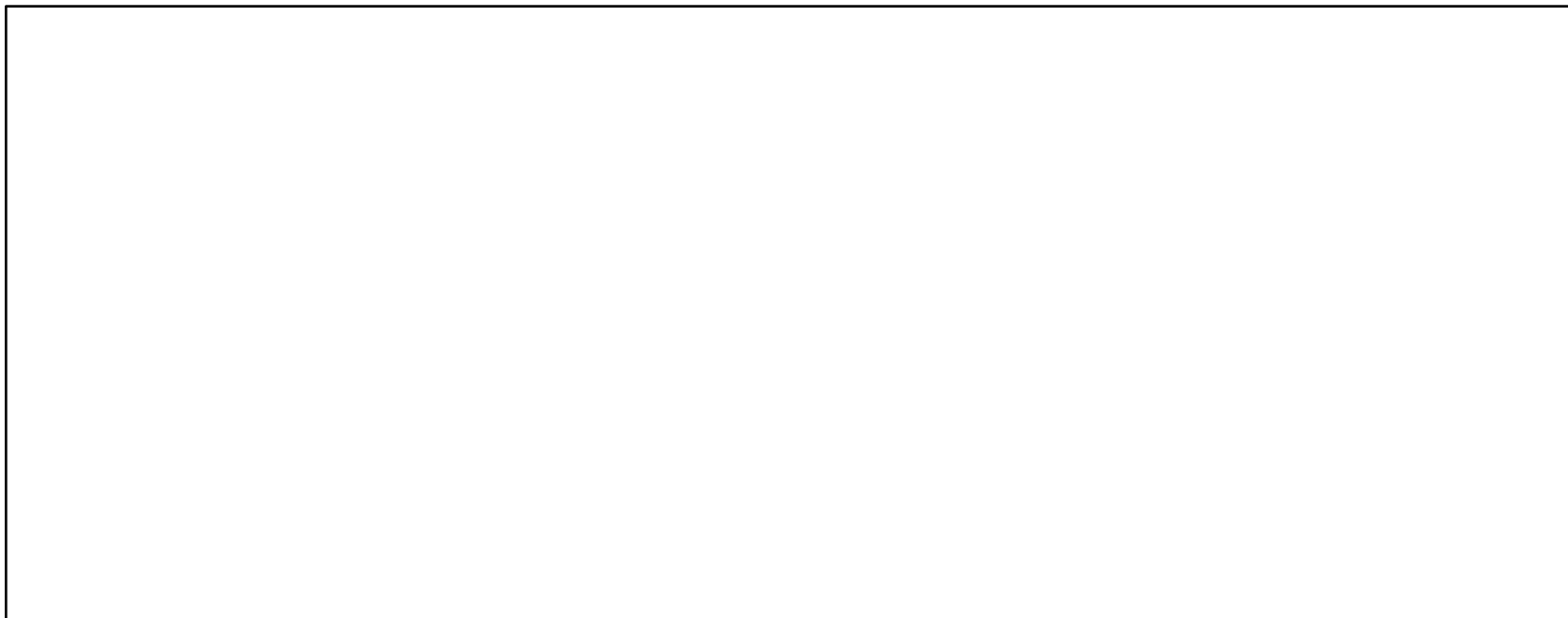
Part list



Pos.	Pcs	Number	Part
1	1	173.294	Pressure roller complete
2	1	153.262	Decor-Kit guiding
3	1	155.326	Overlap welding nozzle
4	1	153.015	Flange



Your authorised Service Centre is:

A large, empty rectangular box with a thin black border, intended for the user to write the name and address of their authorised Leister service centre.

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